## **Declaration of Performance**

Dop No. HHW-20-02



Hördener Holzwerk Landstr.25 76571 Gaggenau Germany

1	Unique identification code of the product-type	Finger-jointed solid wood for load-bearing purposes
2	Use of the construction product	Buildings and bridges
3	Manufacturer	Hördener Holzwerk
		Landstr.25
		76571 Gaggenau
		Germany
4	System of assessment and verification of	System 1
	constancy of performance	
5	Harmonised standard	EN 15497:2014
6	Notified body	MPA Stuttgart, NB 0672

7 Declared performance

Essential characteristics	Performance	
Mechanical characteristics		
Bending strength		
Compressive strength	Mechanical properties of strength class C24 according to EN 338	
Tensile strength		
Shear strength		
Module of elasticity		
Adhesion		
Finger-joints	24 N/mm²	
Durability of adhesive strength		
Type of wood	Spruce, Pine, Larch	
Adhesives for finger joints	MUF, EN 301-I-90-FJ-0,1-S	
Resistant to biological organisms		
Natural resistance to wood-destroying fungi	Durability class 3-4: Pine, Larch	
according to EN 350-2	Durability class 4: Spruce	
Fire resistance		
Geometric data	Widths of 40 to 120 mm, Heigths of 40 to 280 mm	
Characteristic density	Characteristic bulk density of relevant strength class	
Type of wood	Spruce, Pine, Larch	
Reaction of fire	D-s2, d0 in accordance with EN 15497-2014	
Formaldehyde emission class	E1	
Release of other hazardous substances	NPD	

The performance of the above product corresponds to the declared performance. The above manufacturer is solely responsible for the preparation of the declaration of performance in accordance with Regulation (EU) No. 305/2011.

Signed for and on behalf of the manufacturer by

**Dominik Strobel, CEO** 

Name and position

Gaggenau, 17.07.2018

Place and data of issue Signature