Declaration of Performance

according to EU Regulation (EU) Nr. 305/2011

DoP-Nr.: HHW-20-03



1	Unique identification code of the product-type	Type 1: Structural finger jointed solid timber, C 24, Spruce Type 2: Structural finger jointed solid timber, C 24, Pine	
2	Sign of identification of the Product	HHW-20-03	
3	Intended use	Buildings and Bridges	
4	Manufacturer	Hördener Holzwerk GmbH Landstraße 25 D-76571 Gaggenau	
5	System of assessment and verification of constancy of performance of the construction product	System 1	
6	Harmonised standard	EN 15497:2014	
7	Notified body	NB 0672	

Declared Performance

Essential characteristics	Performance	Harmonised technical specification
Mechanical characteristics		
Modulus of elasticity, bending strength, tensile strength,		
compressive strength, schear strength	Тур 1: С 24	
Bending strength of finger joints as bending strength of	Typ 2: C 24	
the solid timber		
Bonding strength		
Bonding strength of finger joints as bending strength of the solid timber	24 N/mm²	
Durability of the bonding strength as		
	Type 1: Spruce (Picea abies)	
Wood species	Type 2: Pine (Pinus sylvestris)	
Adhesive (all types)	MUF: I-90-JF-0,1-S	
Fire resistance as		
Geometrical data	Widths: 40 -120 mm Heights: 40 - 280 mm	EN 15497:2014
Wood species	as specified above	
Characteristik gross density	Characteristic gross density of strength class C 24 according to EN 338	
Fire performance (all types)	D-s2, d0	
Formaldehyde emission class (all types)	E1	
Durability against biological decay		
Solid wood without protective treatment	Durability agains wood-destroying fungi according to EN 350 Type 1: DC 4 Type 2: DC 3-4	
Exposition of additional dangerous substances (all types)	NPD	1

The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 8. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4. Signed for and on behalf of the manufacturer by:

Dominik Strobel, CEO

Name und function

Gaggenau-Hörden, June 15th, 2020

Place and date of issue

Signature